



2 sanding drums for roughing and finishing in one operation



## DDS-225 / DDS-237 DUAL DRUM SANDER

- ◆ Plenty of power and robust for production sanding
- ◆ Micro adjustable rear sanding drum to allow different chip removal
- ◆ Quick change of abrasive strips
- ◆ 75 mm and 100 mm wide abrasive strips can be used
- ◆ Hard-rubber coated sanding drums guarantee best working results
- ◆ The conveyor bed is guided on 4 solid jackscrews
- ◆ The 2 speed gearbox can match feed to different types of wood
- ◆ Two 100 mm dust ports promote a clean work environment

### Standard equipment

- ◆ 2 x 100 mm dust port
- ◆ Closed cabinet stand
- ◆ One abrasive strip 80 G
- ◆ One abrasive strip 100 G

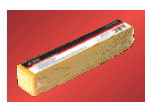
Stock number 400V	1791290T	10000649T
<b>Model</b>	DDS-225	DDS-237
<b>Sanding capacity:</b>		
<b>Max. width</b>	635 mm	940 mm
<b>Min. length</b>	230 mm	230 mm
<b>Max. thickness</b>	133 mm	133 mm
<b>Min. thickness</b>	0.8 mm	0.8 mm
<b>Drums</b>	2x Ø 152 x 635 mm	2x Ø 152 x 940 mm
<b>Speed</b>	1400 rpm	1400 rpm
<b>Abrasive strips width</b>	75 mm or 100 mm	75 mm or 100 mm
<b>Feed speed</b>	2 or 3 m/min	2 or 3 m/min
<b>Feed motor power</b>	0.25 HP	0.25 HP
<b>Dust ports</b>	2x Ø100 mm	2x Ø100 mm
<b>Motor power output</b>	5 HP / S <sub>i</sub> 100%	7,5 HP / S <sub>i</sub> 100%
<b>Motor power input</b>	7.5 HP / S <sub>e</sub> 40%	11,5 HP / S <sub>e</sub> 40%
<b>Dimensions (LxWxH)</b>	1090 x 1120 x 1090 mm	1090 x 1420 x 1090 mm
<b>Weight</b>	332 kg	440 kg

### Accessories



- ◆ 708119 Mobile base up to 500 kg (DDS-225, needs 708116)

- ◆ 708116 Extension rail 915–1165 mm



- ◆ 60-0505 Abrasive strip cleaning stick