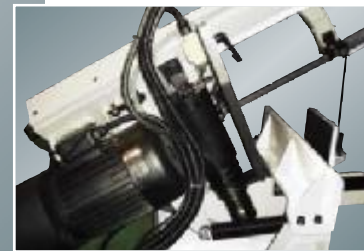




Convenient control panel



Automatic bow rising after end of cut



HBS-1321VS – SEMI AUTOMATIC METAL BANDSAW

- ◆ Automatic bow raising after end of cut to predetermined height
- ◆ Variable blade speed allows optimum cutting performance
- ◆ Safety switch shuts off motor if band breaks
- ◆ Fully-hydraulic down feed system
- ◆ Automatic final switch-off after cutting
- ◆ Hardened, polished worm gear with bronze drive gear for longer service life
- ◆ Adjustable 5-point ball bearing, 2-point carbide blade guides
- ◆ Machine stand with intergrated coolant system
- ◆ Easy access chip tray for quick clean-up
- ◆ Adjustable material stop for serial work
- ◆ Quick-positioning vise with fully adjustable jaws swivels to 45°
- ◆ Large handwheel and built-in gauge for convenient blade tensioning

- ◆ Closed stand with coolant system
- ◆ Quick-clamping vise
- ◆ Wheel and belt covers controlled by limit switch

Standard equipment

- ◆ Bi-metal saw blade
- ◆ Adjustable material stop
- ◆ Fully-hydraulic down feed system

Stock number 400V	414471T
Model	HBS-1321VS
Cutting capacity 90°	Ø 330 mm □ 330 x 480 mm □ 225 x 530 mm
Cutting capacity 45°	Ø 330 mm □ 330 x 395 mm
Size of saw blade	34 x 1,1 x 4100 mm
Vise adjustment	0–45°
Diameter of blade wheels	458 mm
Blade speeds	20–80 m/min
Motor power output	3 HP / S: 100%
Motor power input	5.6 HP / S: 40%
Coolant system	23 Liter
Bed height	812 mm
Dimensions (LxWxH)	2130 x 825 x 1100 mm
Weight	600 kg

Accessories



- ◆ 50000314 Bi-metal saw blade 3/4TPI