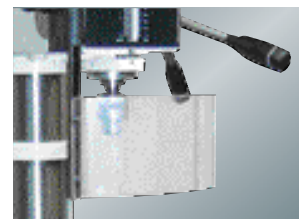


GHD-22 / GHD-27 / GHD27PF



Chuck guard with limit switch



Integrated coolant system (GHD-27 / GHD-27PF)

GHD-22 / GHD-27 / GHD-27PF GEAR HEAD DRILL PRESS

- ◆ Heavy, cast iron design
- ◆ Thick-walled vertical column
- ◆ T-slotted table, precision design with rack and pinion table riser
- ◆ 8 speed gearbox with big speed range 75–3150 rpm
- ◆ Helical gears for smooth, quiet operation
- ◆ Right and left hand rotation allows tapping operations
- ◆ MT-3 spindle taper with tool quick eject system
- ◆ 150 mm long spindle travel
- ◆ Integrated coolant system (GHD-27, GHD-27PF)
- ◆ Power down feed standard (GHD-27PF)

Standard equipment

- ◆ Chuck guard with limit switch
- ◆ 1–16 mm precision keyless chuck
- ◆ MT-3 / B16 chuck arbour
- ◆ Coolant system (GHD-27, GHD-27PF)
- ◆ Power downfeed (GHD-27PF)
- ◆ Operating tools

NEW!

| Stock number 400V | 50000405T | 50000406T | 50000407T |
|-----------------------------------|------------------------------|-----------------------------|-----------------------------|
| Model | GHD-22 | GHD-27 | GHD-27PF |
| Drilling/tapping capacity (ST 37) | ∅ 30 mm / M16 | ∅ 32 mm / M20 | ∅ 32 mm / M20 |
| Distance spindle to column | 284 mm | 350 mm | 350 mm |
| Spindle taper | MT-3 | MT-3 | MT-3 |
| Spindle speeds: 8 | 75–3150 rpm | 75–3150 rpm | 75–3150 rpm |
| Spindle travel | 150 mm | 150 mm | 150 mm |
| Column diameter | 100 mm | 120 mm | 120 mm |
| Table size | 405 x 505 mm | 405 x 505 mm | 405 x 505 mm |
| Number of T-slots in table | 2 / 16 mm | 2 / 16 mm | 2 / 16 mm |
| Max. Spindle nose to table | 910 mm | 950 mm | 950 mm |
| Max. Spindle nose to base | – | 1300 mm | 1300 mm |
| Power down feed | – | – | 0,1 / 0,15 / 0,2 rpm |
| Motor power output | 1.5 HP / S _i 100% | 2 HP / S _i 100% | 2 HP / S _i 100% |
| Motor power input | 2.8 HP / S _e 40% | 3.8 HP / S _e 40% | 3.8 HP / S _e 40% |
| Weight | 198 kg | 240 kg | 250 kg |