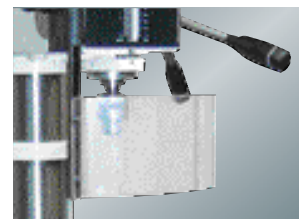


GHD-22 / GHD-27 / GHD27PF



Chuck guard with limit switch



Integrated coolant system (GHD-27 / GHD-27PF)

GHD-22 / GHD-27 / GHD-27PF GEAR HEAD DRILL PRESS

- ◆ Heavy, cast iron design
- ◆ Thick-walled vertical column
- ◆ T-slotted table, precision design with rack and pinion table riser
- ◆ 8 speed gearbox with big speed range 75–3150 rpm
- ◆ Helical gears for smooth, quiet operation
- ◆ Right and left hand rotation allows tapping operations
- ◆ MT-3 spindle taper with tool quick eject system
- ◆ 150 mm long spindle travel
- ◆ Integrated coolant system (GHD-27, GHD-27PF)
- ◆ Power down feed standard (GHD-27PF)

Standard equipment

- ◆ Chuck guard with limit switch
- ◆ 1–16 mm precision keyless chuck
- ◆ MT-3 / B16 chuck arbour
- ◆ Coolant system (GHD-27, GHD-27PF)
- ◆ Power downfeed (GHD-27PF)
- ◆ Operating tools

NEW!

Stock number 400V	50000405T	50000406T	50000407T
Model	GHD-22	GHD-27	GHD-27PF
Drilling/tapping capacity (ST 37)	∅ 30 mm / M16	∅ 32 mm / M20	∅ 32 mm / M20
Distance spindle to column	284 mm	350 mm	350 mm
Spindle taper	MT-3	MT-3	MT-3
Spindle speeds: 8	75–3150 rpm	75–3150 rpm	75–3150 rpm
Spindle travel	150 mm	150 mm	150 mm
Column diameter	100 mm	120 mm	120 mm
Table size	405 x 505 mm	405 x 505 mm	405 x 505 mm
Number of T-slots in table	2 / 16 mm	2 / 16 mm	2 / 16 mm
Max. Spindle nose to table	910 mm	950 mm	950 mm
Max. Spindle nose to base	–	1300 mm	1300 mm
Power down feed	–	–	0,1 / 0,15 / 0,2 rpm
Motor power output	1.5 HP / S _i 100%	2 HP / S _i 100%	2 HP / S _i 100%
Motor power input	2.8 HP / S _e 40%	3.8 HP / S _e 40%	3.8 HP / S _e 40%
Weight	198 kg	240 kg	250 kg