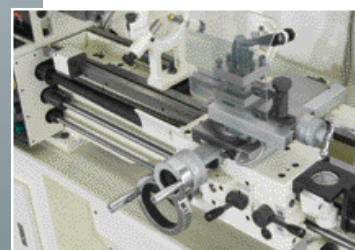


GH-1340A

LATHES



Adjustable graduated collars and chrome-plated hand wheels



Ergonomic-design operation

GHB-1340A METAL LATHE WITH 3-AXIS DIGITAL READOUT

- ◆ JET-exclusive acceptance report with certified tolerances (DIN 8606)
- ◆ Induction-hardened and ground cast iron gantry bed
- ◆ Gear box makes it possible to cut a number of threads without changing the gears
- ◆ Permanently lubricated main, feed and apron gear
- ◆ Hardened and ground gears in the headstock
- ◆ Guides adjustable without play via V-ledges
- ◆ Transversal adjustment of tailstock for taper cuts
- ◆ Right or left-handed rotation
- ◆ Adjustable feed clutch
- ◆ Touch control operation

Standard equipment

- ◆ 160 mm three-jaw chuck with basic and reversing jaws
- ◆ 200 mm 4-jaw independent chuck
- ◆ 300 face plate
- ◆ 4-way tool post with indexing function
- ◆ Steady rest and follow rest
- ◆ Chip tray with splash guard
- ◆ Threading dial
- ◆ Operating tools in tool box
- ◆ Machine stand and levelling elements
- ◆ Chuck guard with limit switch
- ◆ Pull-out bed gap section
- ◆ 2 fixed MT-3 center tips

- ◆ MT-5/MT-3 reducing sleeve
- ◆ Set of change gears
- ◆ With 3-Axis Digital Readout

| | |
|---------------------------------------|-----------------------------|
| Stock number 400V | 50000710T |
| Model | GHB-1340A |
| Swing over bed | 330 mm (max. 476 mm) |
| Diameter over transverse slide | 197 mm |
| Center distance | 1015 mm |
| Center height | 166 mm |
| Headstock | MT-5 |
| Spindle port: Camlock | DIN 55029 D1-4 |
| Spindle passage | 38 mm |
| Max. tool size | 16 x 16 mm |
| Transverse slide travel | 160 mm |
| Compound rest travel | 70 mm |
| Speeds: 8 | 70–2000 rpm |
| Tailstock ram travel | 95 mm |
| Tailstock taper | MT-3 |
| Feed rate | 0.045–0.826 mm/r |
| Metric threads: 23 | 0.45–10 mm/r |
| Inch threads: 38 | 3.5–80 TPI |
| Dimension (LxWxH) | 1905 x 762 x 1200 mm |
| Width of lathe bed | 188 mm |
| Motor power output | 2 HP / S ₁ 100% |
| Motor power input | 3.8 HP / S ₆ 40% |
| Weight | 650 kg |

More accessories see site 42-47