

## HB-2250N / HB-1650N



CE

### HB-2250N / HB-1650N BENCH HAND BRAKES

- ◆ Suitable for many types of metal-forming operations
- ◆ Simplicity of design, improved truss rod construction and a minimum number of moving parts make the JET hand brake easy to operate
- ◆ Both the bed and apron are bored in line to assure the utmost in accuracy
- ◆ All body sections are welded steel plate with heavy truss rods and braces designed to give greater strength and durability
- ◆ Quick clamping adjustment is achieved by means of a simple link arrangement
- ◆ The wide range of adjustment permits clamping of form and nose bars for special shapes
- ◆ Precise bed and beam alignment assures working accuracy  
HB-1650N features a removable apron nose extension

Stock number	754224	754218
Model	HB-2250N	HB-1650N
<b>Max. sheet capacity</b>		
Stainless steel	0.45 mm	0.9 mm
Steel St 37, C15	0.5 mm	1.0 mm
Mild-steel, copper, brass	0.75 mm	1.6 mm
Mild-copper, aluminium alloy	0.9 mm	1.8 mm
Mild-aluminum, Zinc	1.3 mm	2.5 mm
Plycarbonate PC	1.6 mm	3 mm
ABS	2.3 mm	5 mm
Bending length capacity	1270 mm	1270 mm
Max. lift of beam	22 mm	32 mm
Beam adjustment (front to rear)	3 mm	16 mm
Dimensions (LxWxH)	1600 x 530 x 660 mm	1600 x 530 x 710 mm
Weight	118 kg	200 kg

#### Accessories



- ◆ 754051 Stand

## BP-2250N / BP-1650N



CE

### BP-2250N / BP-1650N BENCH HAND BRAKES

- ◆ Incorporates all the features of our standard hand brakes but with greater range of applications
- ◆ With fingers installed it can be used as a full-length nose bar, turning the machine into a straight bending brake
- ◆ Sectioned fingers are easily removed for box bending and special forming operations
- ◆ Total of 16 assorted size section fingers

Stock number	754124	754118
Model	BP-2250N	BP-1650N
<b>Max. sheet capacity</b>		
Stainless steel	0.45 mm	0.9 mm
Steel St 37, C15	0.5 mm	1.0 mm
Mild-steel, copper, brass	0.75 mm	1.6 mm
Mild-copper, aluminium alloy	0.9 mm	1.8 mm
Mild-aluminum, Zinc	1.3 mm	2.5 mm
Plycarbonate PC	1.6 mm	3 mm
ABS	2.3 mm	5 mm
Bending length capacity	1270 mm	1270 mm
Max. box depth	76 mm	100 mm
Max. lift of beam	22 mm	38 mm
Beam adjustment	3.5 mm	16 mm
Number and width of fingers	5 x 50 mm 6 x 75 mm 5 x 100 mm	5 x 50 mm 6 x 75 mm 5 x 100 mm
Finger nose angle	45°	45°
Finger nose radius	0.8 mm	0.8 mm
Dimensions (LxWxH)	1600 x 530 x 710 mm	1600 x 530 x 760 mm
Weight	120 kg	210 kg

#### Accessories



- ◆ 754051 Stand